

Installation Guide



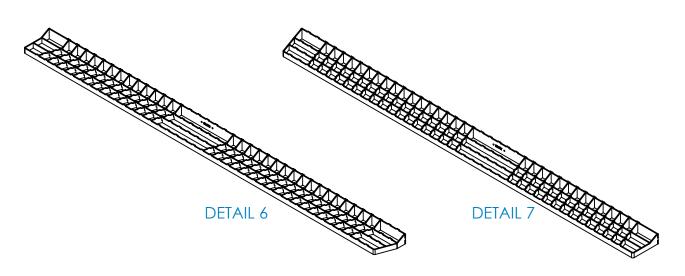
RUNNING BOARD INSTALLATION INSTRUCTIONS

GH-25001 FITS GM 1500 (2019 THRU 2025), 2500HD & 3500HD (2020 THRU 2025)





DET	REV	PART NO	DESCRIPTION	QTY
1	С	102973	BRACKET - CS - 3500HD	4
2	D	102972	BRACKET - RS - 3500HD	4
3	Α	00376	BOLT - ST - M8 X 30MM - ISO 8.8	16
4	Α	00377	WASHER - ST - 8MM - SPLIT	16
5	Α	00378	WASHER - ST - 8MM	16
6	В	103722	ASSY - RUNNING BOARD - CS - 84IN	1
7	В	103723	ASSY - RUNNING BOARD - RS - 84IN	1
8	G	103584	BRACKET - RUNNING BOARD - INNER	8
9	Α	00390	BOLT - SS313-18 X .750 - FULL THREAD	8
10	Α	00391	NUT - GR C ZINC313-18 - DIST THREAD LOCKING	8
11	С	103819	MOUNT - LOGO - PUSH IN - MOLDED	2
12	Α	901110	STICKER - DOME - GEN Y LOGO	2





TOOLS NEEDED 1/2" SOCKET 1/2" WRENCH 13mm SOCKET 13mm WRENCH **RATCHET** TORQUE WRENCH

PROPRIETARY AND CONFIDENTIAL

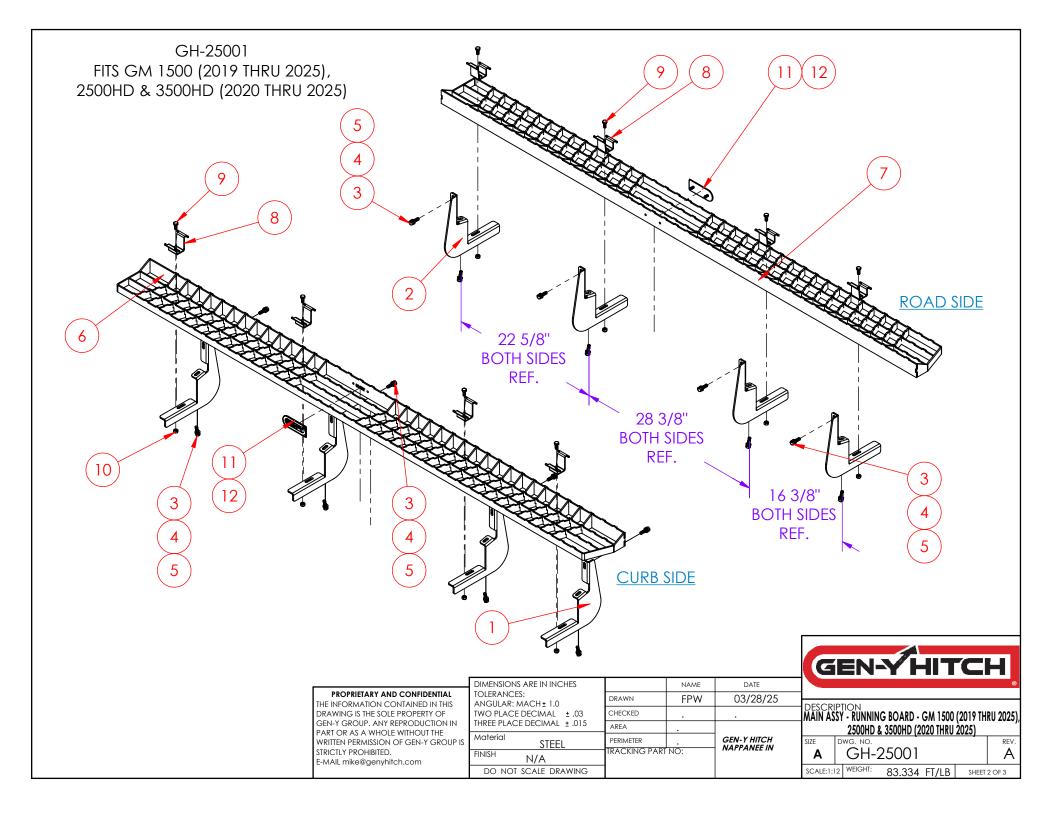
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	Α	PRODUCTION	RELEASE		03/28/25		FPW	
	REV. DESCRIPT		ION DAT		E	DRW	CHK	
		SIONS ARE IN INCHES			NAME		DATE	
	TOLERA ANGUI	ANCES: .AR: MACH± 1.0	DRAWN		FPW		03/28/2	25
	TWO PI	LACE DECIMAL ± .03	CHECKED					
	THREE F	PLACE DECIMAL ± .015	AREA					
S	Materio	al STEEL	PERIMETER			GEN-Y HITCH NAPPANEE IN		
	FINISH	N/A	TRACKING PART	NC):	11/2	, , , , , , , , , , , , , , , , , , , ,	•
	DO	NOT SCALE DRAWING						



DESCRIPTION
MAIN ASSY - RUNNING BOARD - GM 1500 (2019 THRU 2025)
2500HD & 3500HD (2020 THRU 2025)

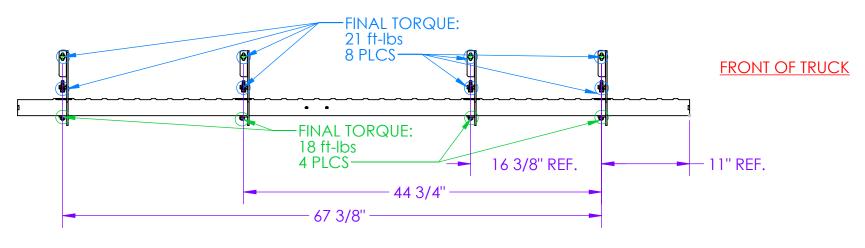
SIZE	D	WG. NO.				RE'
Α	A GH-25001					A
SCALE:1:1	10	WEIGHT:	83.334	FT/LB	SHEET	1 OF 3



GH-25001 FITS GM 1500 (2019 THRU 2025), 2500HD & 3500HD (2020 THRU 2025)

STEP 1 - LOOSELY INSTALL ALL BRACKETS, RUNNING BOARD & HARDWARE. STEP 2 -

ENSURE RUNNING BOARD & BRACKETS ARE PROPERLY ALIGNED THEN TORQUE HARDWARE TO SPECIFICATIONS BELOW.



BACK SIDE OF ROAD SIDE SHOWN
CURB SIDE WILL BE OPPOSITE

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	DIMENSIONS ARE IN INCHES		NAME	DATE
	TOLERANCES: ANGULAR: MACH ± 1.0	DRAWN	FPW	03/28/25
	TWO PLACE DECIMAL ± .03	CHECKED		
	THREE PLACE DECIMAL ± .015	AREA		
S	Material STEEL	PERIMETER		GEN-Y HITCH NAPPANEE IN
	FINISH N/A	TRACKING PART	NO:	NATI ANEE IN
	DO NOT SCALE DRAWING			



DESCRIPTION

MAIN ASSY - RUNNING BOARD - GM 1500 (2019 THRU 2025), 2500HD & 3500HD (2020 THRU 2025)

REV.

SIZE DWG. NO. **A** GH-25001

A GH-25001 A

SCALE:1:12 WEIGHT: 83.334 FT/LB SHEET 3 OF 3